



PLATES

THICKNESS (mm)	TOLERANCES (mm) ⁽¹⁾		ERTACETAL® C			ERTACETAL® H			
			KG/PIECE ⁽²⁾	NATURAL	BLACK	BLUE	KG/PIECE ⁽²⁾	NATURAL	BLACK
Standard size 610 x 3000 mm ⁽³⁾									
8	+0.2	+0.9	22.95	●	●	○	23.10	○	○
10			28.32	●	●	○	28.50	●	○
12	+0.3	+1.5	34.65	●	●	○	34.80	○	○
15			42.60	●	●	○	42.90	○	○
16			45.30	●	●	○	45.60	●	●
18			50.70	○	○	○	51.15	○	○
20			56.10	●	●	●	56.55	●	●
25			69.45	●	●	○	70.05	●	●
30	+0.5	+2.5	84.60	●	●	●	85.20	●	●
35			97.95	●	●	○	98.70	○	○
40			111.30	●	●	●	112.20	●	●
45			124.80	○	○	○	125.70	○	○
50			138.15	●	●	○	139.20	○	●
60			166.35	●	●	●	-	-	-
70	+0.5	+3.5	193.20	●	●	○	-	-	-
80			222.00	●	●	○	-	-	-
90	+0.5	+5.0	248.85	●	●	○	-	-	-
100			275.70	●	●	○	-	-	-
120	+0.5	+6.0	330.60	●	●	○	-	-	-
150	+0.5	+7.0	421.20	● ⁽⁴⁾	● ⁽⁴⁾	-	-	-	-
Standard size 610 1000 x 2000 mm ⁽³⁾									

Ertacetal C also available in: green, brown, gray, orange, red and yellow.

For more information, please contact us.

(1): tolerances according to DIN EN 15860

(2): average weights of production

(3): tolerances in width + 5 / + 25mm; in length 0 / + 3%

(4): available only with width 625mm

(5): tolerances in width + 20 / + 45mm; in length 0 / + 3%

SHEETS

THICKNESS (mm)	TOLERANCES (mm) ⁽¹⁾		ERTACETAL® C	
			KG/PIECE ⁽²⁾	NATURAL
Standard size 1000 x 2000 mm ⁽³⁾				
1	-0.10	+0.10	2.90	○
1.5	-0.15	+0.15	4.36	○
2			5.82	●
2.5	-0.20	+0.20	7.26	○
3			8.72	●
4			11.60	●
5			14.50	●
6	-0.25	+0.25	17.45	●
Other standard sizes 1000 x 1000 mm ⁽³⁾				

(1): tolerances according to DIN EN 15860

(2): average weights of production

(3): tolerances in length -0 / + 3%

TUBES

DIAM. (mm) Ø O.D. x Ø I.D.	TOLERANCES ⁽¹⁾ (mm)				ERTACETAL® C		
	Ø O.D.	Ø I.D.	KG/PEÇA ⁽²⁾	NATURAL	BLACK		
Standard length 3000 mm ⁽³⁾							
30 x 20	+0.4	+1.1	-0.4	-1.1	1.94	●	○
40 x 20	+0.6	+2.0	-0.6	-2.0	4.56	○	○
45 x 30					4.44	●	○
50 x 30	+0.8	+2.5	-0.8	-2.5	6.09	●	●
55 x 35					7.08	○	●
60 x 30					10.11	●	○
60 x 40					7.86	●	○
70 x 30	+0.8	+3.0	-0.8	-4.5	14.91	○	●
70 x 50					9.63	●	○
80 x 40	+0.8	+3.0	-0.8	-3.0	17.73	●	○
80 x 50					14.82	○	●
80 x 60					11.25	●	○
90 x 50	+1.2	+3.6	-1.6	-5.0	21.45	●	○
100 x 50	+1.2	+3.6	-1.6	-5.0	27.99	○	●
150 x 100	+1.5	+4.5	-2.0	-6.5	48.00	○	○
200 x 150	+3.0	+9.0	-3.0	-12.0	69.90	●	○
250 x 200	+3.0	+11.0	-3.5	-14.0	96.00	○	○
Other standard lengths 1000 mm ⁽³⁾							

Other measures available on request, subject to special conditions

(1): tolerances according to DIN EN 15860, with the exception of pipes with diameters 70 x 30

(2): average weights of production

(3): tolerances in length -0 / + 3%

● Standard: generally available from stock

● Semi-standard: generally not available from stock

○ Non-standard: generally not available from stock, manufactured to order and subject to special conditions



ROUND RODS

DIAMETER (mm)	TOLERANCES (mm) ⁽¹⁾		ERTACETAL® C			ERTACETAL® H			
			KG/PEÇA ⁽²⁾	NATURAL	BLACK	BLUE	KG/PIECE ⁽²⁾	NATURAL	BLACK
Standard length 3000 mm ⁽³⁾									
3	+0.1	+0.3	0.04	●	-	-	-	-	-
4			0.06	●	-	-	-	-	-
5	+0.1	+0.4	0.10	●	○	-	0.10	○	○
6			0.14	●	○	-	0.14	○	○
8	+0.1	+0.5	0.24	●	●	-	0.24	○	○
10			0.36	●	●	-	0.36	○	○
12	+0.2	+0.7	0.53	●	●	-	0.53	○	○
14			0.71	●	●	-	0.72	○	○
15			0.81	●	●	○	0.82	○	○
16			0.92	●	●	○	0.93	○	○
18			1.16	●	●	○	1.16	○	○
20			1.42	●	●	○	1.43	○	○
22	+0.2	+0.9	1.73	●	●	○	1.74	○	○
25			2.22	●	●	○	2.24	○	○
28			2.78	●	●	○	2.79	○	○
30			3.18	●	●	○	3.18	○	○
32	+0.2	+1.1	3.63	●	●	○	3.66	○	○
36			4.56	●	●	○	4.59	○	○
40			5.61	●	●	○	5.64	○	○
45	+0.3	+1.3	7.11	●	●	○	7.17	○	○
50			8.76	●	●	○	8.82	○	○
56			10.95	●	●	○	11.01	○	○
60	+0.3	+1.6	12.60	●	●	○	12.69	○	○
65			14.76	●	●	○	14.85	○	○
70			17.07	●	●	○	17.19	○	○
75	+0.4	+2.0	19.71	●	●	○	19.83	○	○
80			22.38	●	●	○	22.53	○	○
85	+0.5	+2.2	25.29	●	○	○	25.47	○	○
90			28.29	●	●	○	28.50	○	○
100	+0.6	+2.5	34.95	●	●	●	35.25	○	○
110	+0.7	+3.0	42.45	●	●	○	42.75	○	-
120	+0.8	+3.0	50.70	●	●	○	51.00	○	-
125			54.90	○	●	○	55.20	○	-
130	+0.9	+3.8	59.40	●	●	○	59.85	○	-
140			68.70	●	●	-	69.30	○	-
150	+1.0	+4.2	79.05	●	●	○	79.65	○	-
160	+1.1	+4.5	90.00	●	●	○	90.60	○	-
170	+1.2	+5.0	101.70	○	○	-	102.45	○	-
180			113.70	●	●	-	114.60	○	-
200	+1.3	+5.5	140.40	●	●	○	141.30	○	-
210	+1.3	+5.8	154.80	○	○	-	-	-	-
220			169.50	●	○	-	-	-	-
230	+1.5	+6.2	185.55	●	○	-	-	-	-
250			218.55	●	●	-	-	-	-
280	+1.6	+6.5	273.45	●	○	-	-	-	-
300	+1.7	+7.0	314.10	●	●	-	-	-	-
320	+1.8	+7.4	357.00	●	○	-	-	-	-
500	+3.0	+13.0	862.20	●	○	-	-	-	-
Other standard lengths 1000 mm ⁽³⁾									

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